

Rolled Baking Band

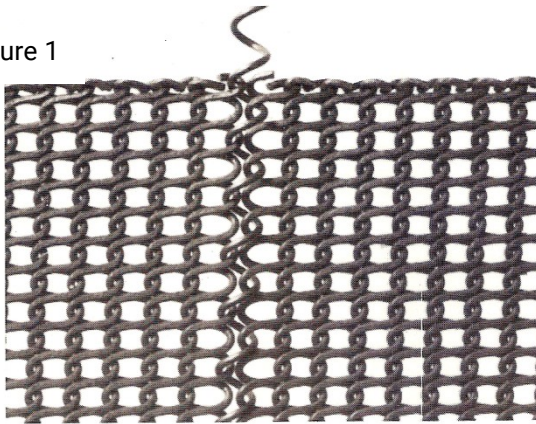
Mesh Joining Instructions

Please note that the belt may be supplied in more than one case so you may have to make multiple belt joins. Refer to the "Installation Guidelines" for information as to the correct position of belt joins for both fitting and adjusting to length.

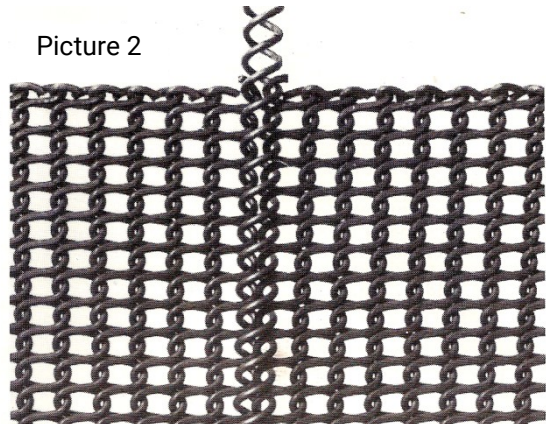
The general joining instructions are as follows:-

- Pull the belt ends together and hold in position. This can be done with the temporary use of cable ties or wire.
- If the belt requires length reduction then cut equal amounts from each end of the final pre-marked belt join.
- You should note that the belt join requires 2 coil strands as the belt structure is of a duplex coil construction. Spare joining coils are supplied with each belt order.
- Insert the first coil by rotating it through both ends of the belt as shown in picture 1 until the coil protrudes through both belt edges.
- Then insert by rotating the second coil through the alternate coil pitch space until it also protrudes through both belt edges. See picture 2.

Picture 1



Picture 2



- Now release any cable or wire ties and drive belt slowly to position the join at either a rigid cross member or a terminal drum.
- When in position gently hammer the coils flat to match remaining mesh.
- Then cut and loop the wire ends to match the edges of the belt.
- Re-check the join to ensure a flat even finish.

Note: If at any time an offset at the belt join is noted then this should be corrected as per the "Straight Belt Adjustment" instructions.